**RESUME**

SUNIL KUMAR N B Email:[sunil.nb.05.09@gmail.com](mailto:sunil.nb.05.09@gmail.com)

LAKSHMISHA NAGARA, Contact: 7353356479

Near T.B, Kadur Town,

Kadur Taluk Chikkamagalur Dist - 577548

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| --- | --- |
| **CANDIDATE DETAILS** | |
| Position sought | Production Engineer |
| Qualification | B E ,Mechanical Engineer |
| Job category | Production and Quality |
| Experience | 2.YEAR 3 Months (Jan 2016 to till date) |
| Preferred location | Anywhere in the world |

**CAREER OBJECTIVE:**

To make useful and progressive contribution in a lead edge organization through innovative thinking integrated with a positive attitude. To Secure a Responsibility and Challenging position in an Organization my Sourcing Knowledge and Experience can be enhanced to the organization.

**STRENGTHS:**

* Enthusiastic and sincere worker
* Good team leader & good active team member.
* Positive attitude, Self-motivated, Innovative.
* Capable of handling individual responsibility.
* Adaptability and co-operative.

**Course Completion-2017**

**ACADEMIC PROFILE:**

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| --- | --- |
| COURSE | INSTITUTION |
| B E/ MECHANICAL | AIT Chikkamagalur. |
| P U C | GOVERNMENT PRE UNIVERSITY COLLEGE, KADUR, CHIKMAGALUR DIST. |
| S S L C | Highway English School |

**WORK EXPERIENCE:**

1. Working at “SHANTHALA SPERO CAST PVT LTD”.

Designation : Production ENGINEER.

Organization : SHANTHALA SPERO CAST PVT LTD. Shivamogga

Duration : April 2019 to TILL DATE

2. Working at “UDAY Industries”.

Designation : Machining Supervisor.

Organization : UDAY Industries. Shivamogga

Duration : Jun 2018 to Feb 2019

3. Worked at “BHUVANA INDUSTRIES”

Designation : PRODUCTION ENGINEER.

Organization : BHUVANA INDUSTRIES, Shivamoga .

Duration : JAN 2017 to May 2018.

**SUCCESSFULLY COMPLETD AND WORKING PROJECT DETAILS:**

|  |  |  |  |
| --- | --- | --- | --- |
| POSITION | PROJECT DETAILS | YEAR | TEAM SIZE |
| SHANTHALA SPERO CAST PVT LTD | Chills Management Project | April 2019 to TILL DATE | 3 |
| Student | pedal operated haxe machine | 2014 | 4 |

**TRAINING UNDERGONE:**

* Gating and feeding system training conducted by shanthala spero cast pvt Ltd, 2019
* Undergone CAD/CAE in UG NX From Swamy designs Bangalore 2016

**ROLES AND RESPONSIBILITIES:**

* Analyze all suppliers in order to select the most suitable suppliers who are able to deliver high quality products at competitive pricing with less lead time.
* EMS procurement knowledge including direct manufacturer to expedite as per need.
* Inventory control as per fixed inventory turn with respective modality.
* PO execution as per MRP with respective forecast and demand.
* Material tracker to maintain dynamic shortage parts to meet next 2 months sales plan.
* The ability to integrate and develop processes that meet business needs across the Organization. Getting involved in long-term planning. This role contributes to the overall strategy and manages complex issues within functional area of expertise.
* Investigate and analyze supplier’s financial condition, technical competence, facilities, and production techniques to ensure adequate supply sources
* Work with the company’s quality department to ensure potential suppliers meet appropriate medical device quality standards; conduct audits/evaluations of supplier quality systems; conduct regular performance reviews of suppliers.
* Vendor development with all necessary documentation.
* Costing, Quotation & price Approval for all outsource machining parts.
* Negotiate the price and get the best delivery and quality from suppliers and to obtain the maximum benefit for the company.
* Develop sourcing strategies based on supplier performance study.
* Work with New Product Development (NPD) team to ensure the integrity and clarity of engineering drawing requirements and that all expectations are communicated effectively to supporting suppliers.
* Interact with NPD teams to ensure suppliers are involved in development and review of specifications to promote design for manufacturability.
* Use project management skills and tools to investigate alternate component technologies for reduced cost, improve quality & minimize the lead time.
* Review supplier’s processes and identify improvement opportunities in processes and systems at supplier locations to improve quality, cost and flow of supplied materials throughout the entire supply chain.
* Expert in machining a semi finished fabricated part to finished qualitative fabricated part from suitable machine (In-house/outsource).
* Closing of Suppliers NC’s with quick CAR.
* Supplier performance and rating maintain.
* Responsible for committed dates.

**ACHIVEMENTS:**

1. Successfully Completed Chills Management Project
2. Started Machine Shop industry

### SKILL: CRITICAL

* 5 S
* Lean Manufacturing.
* Kaizen

**CORE VALUES**:

* Teamwork: Team Leader
* Customer Focus: Puts customer in the centre of all considerations proactively.
* Growth orientation: Contributes constantly to improve company performance.
* Value-addition: Constantly provides added value in all areas; ability for self-learning.
* Ethics: Lives and enforces high standards of honesty; transparent behavior.

**MATERIAL MANAGEMENT:**

* Implementing key procurement plans and ensuring that plans are aligned with project requirements. Ensuring optimum inventory levels to achieve cost savings without hampering the production.

**SOURCING / COORDINATION:**

* Managing the pre-machine and post machining activity by improving various sourcing strategies.
* Planning for procurement and sourcing of materials ensuring optimum utilization of materials & maximum cost savings.

**VENDOR DEVELOPMENT:**

* NDA, vendor registration, supplier selection and evaluation.
* Developing long-term partnerships; managing day-to-day supplier performance to ensure meeting of service, cost, delivery and quality norms.
* Strengthening vendor source and developing alternate source of suppliers.
* Evaluating & negotiating with vendors for price & various other terms & conditions and finalizing the same to meet the requirements.
* Assessing the performance of the vendors based on various criterions such as quality, timely delivery credit and terms etc.

**SUPPLY CHAIN MANAGEMENT & LOGISTICS:**

* Developing the network & managing the supply chain, ensuring timely deliverables.
* Plan for delivery and collection in day advance.
* Tracking of the JCL and continues fallow up at appropriate intervals for ensuring the receipt of material well in time.
* Monitoring availability of stock, appropriate arrangements for packaging and ensuring timely deliveries.

**SOFTWARE PROFICIENCY:**

* Microsoft office Excel, Word, power point & Outlook.
* Basic concepts of C
* Solid Edge. 2D & 3D.
* Basics of UG NX.

**PERSONAL DETAILS:**

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| --- | --- |
| Name | **SUNIL KUMAR N B** |
| Date of Birth | 09 May 1991 |
| Sex | Male |
| Father name | Basavaraju N K |
| Mother name | Siddamma C D |
| Permanent Address | SUNIL KUMAR N B  LAKSHMISHA NAGARA,  Near T.B, Kadur Town,  Kadur Taluk Chikkamagalur Dist – 577548  Contact: 7353356479 |
| Languages known | Kannada, English , Hindi, |
| Hobbies | Cricket, Chess, story writing Internet Browsing, etc. |
| Passport number | T0007182 |
| Pan card | LPTPS8259A |
| Unique identification Authority of India | 2398 3990 9266 |
| Nationality | Indian |

**DECLARATION:**

I hereby declare that the information furnished above is true to the best of my knowledge.

SUNIL KUMAR N B

Place: